

An aerial photograph of an industrial facility. A large, white, rectangular warehouse is situated in the upper left. To its right and in front of it are several large, rectangular stacks of metal beams, organized in neat rows. The facility is surrounded by greenery and a body of water is visible in the lower left. A blue banner with white text is overlaid on the right side of the image.

# INFRA-METALS

Petersburg, Virginia

# *« Customer Satisfaction Built With Steel »*



- *225,000 Square Feet on 47 Acres of Land*
- *8 Overhead Cranes*
- *Dedicated Rail Line*
- *Truck Fleet of 15*
- *Metals Pre-Processing*
  - *In House CAD*



Infra-Metals is committed to providing you with quality steel products & services to meet your ever changing needs.



# Merchant Bars

## *«Angles, Bars & Channels»*



Multiple Sizes available from 20'-60'



We will cut all Angle, Flats, Bars & Channels to size.



# Beams

## «Wide Flange & Standard»



WF 4x13 through 40x397 at multiple length's, we will cut to size.



# Plate

## «*Floor Plate & Sheet*»



We stock up to 6" Plate as well as 10" & 11" gauge Sheet

# Tubing

*«Square, Rectangular & Round»*

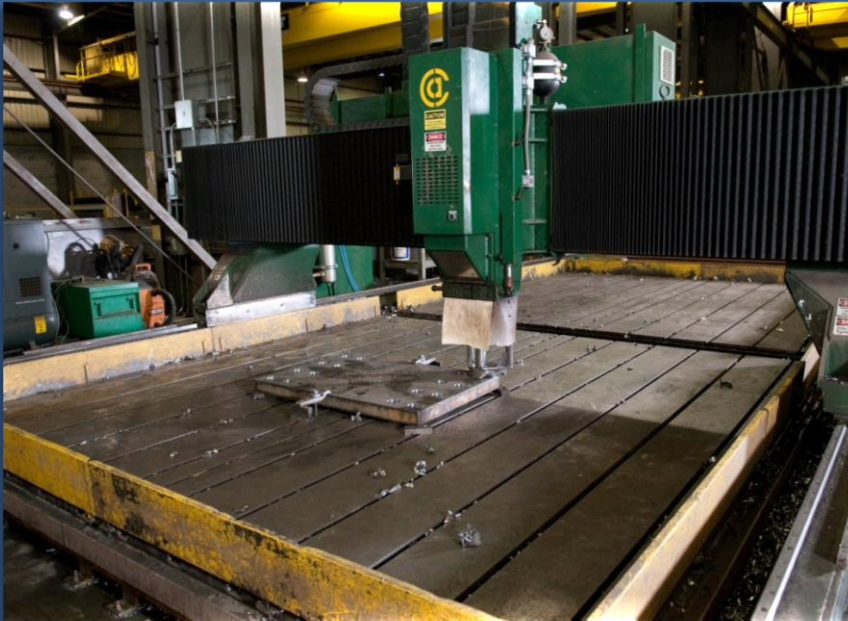


We stock multiple sizes & lengths from 20'-60' and we will cut to size.



# Processing & Prefabrication

*«Our capabilities are structured to fit all facets of the carbon steel industry including Structural Fabricators, Miscellaneous Fabricators & Original Equipment Manufacturers»*



•CNC Plate Drill Table



•Two 700 ton 20' press brakes in tandem

*CNC download directly to  
our processing department*





# 40' Press Brake



The press can run in single mode up to 20'  
or in tandem mode up to 40'





*Throat Depth is 24"*



This is the max bend that can be done without interfering with the machine frame.

# *Current Dies & Punches*

- Current Dies:

- 3" V-die capable of bending 90 degrees or more, minimum bend  $2\frac{1}{2}$ " leg

- Max die tonnage 40 tons/foot

- Good for up to  $\frac{3}{8}$ " thick plate

- 5" V-die capable of bending 90 degrees or more, minimum bend  $3\frac{1}{2}$ " leg

- Max die tonnage 60 tons/foot

- Good for up to  $\frac{5}{8}$ " thick plate

- 8" V-Die capable of bending 90 degrees or more, minimum bend  $6\frac{1}{2}$ " leg

- Max die tonnage 140 tons/foot

- Good for up to 1" thick plate

- Punches:

- .1875" radius 40' long

- .375" radius 30' long



# Plasma Table & Oxy Fuel Table





# Plasma Table



Bed 11' wide x 53' long water table





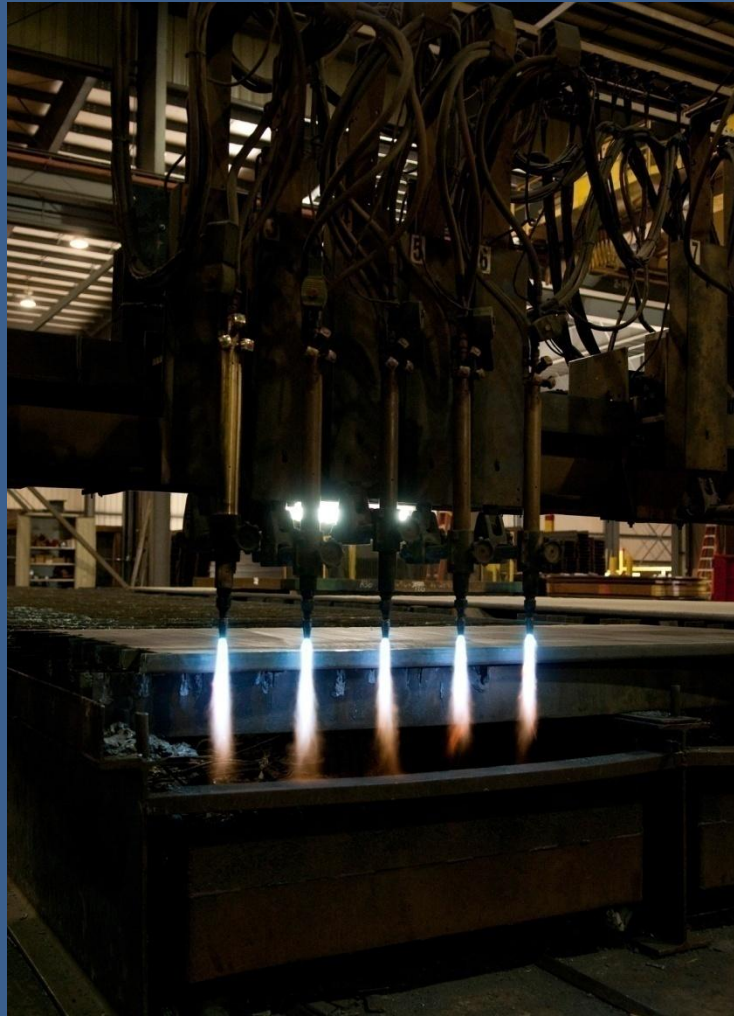
- Burns .050" through 1" thick plate  
Capable of holding two 120"x240" plates at one time

# Oxy Fuel Table



Capable of holding four  
96'' x 240'' plates at one time





Able to burn  $\frac{1}{4}$ " through  $6 \frac{1}{2}$ " thick plate  
up to 55' long



Set up on twin beds  
8'5" wide x 55' long dry table













One 18'' Vertical Saw, miter cut up to 45 degrees  
Two 25'' Horizontal Saws, miter cut up to 45 degrees  
Two 42'' Horizontal Saws





# Camber Line







We are able to Camber up to a W40x328





# Tee Splitter



We are able to split W4 through W27

Up to .500" web thickness













# Rail line







Customer Satisfaction was built with our steel at...



## First Union Center

Philadelphia, Pennsylvania



# Ford Body Shop

Wayne, Michigan



# First Baptist Church of Hammond

Hammond, Indiana





# Lambeau Field

Green Bay, Wisconsin



# Orange County Choppers

Newburgh, New York





# Pequot Casino

Ledyard, Connecticut



# International Gem Tower

New York, New York





Thank you for choosing Infra-metals  
in Petersburg, Virginia

Please contact us for all of  
your carbon steel needs.

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